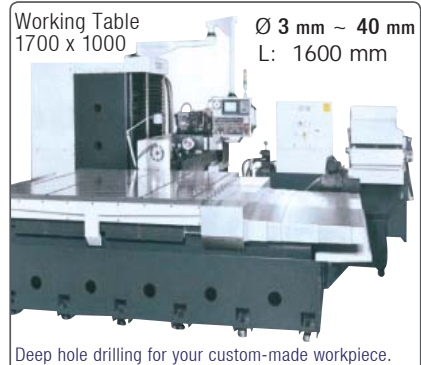




Standard Mould Base **EKS**



Custom-made Mould Base



Working Table
1700 x 1000
Ø 3 mm ~ 40 mm
L: 1600 mm

Deep hole drilling for your custom-made workpiece.
Deep Hole Drilling

Standard Mould Bases - Types

Production by: **GTH**

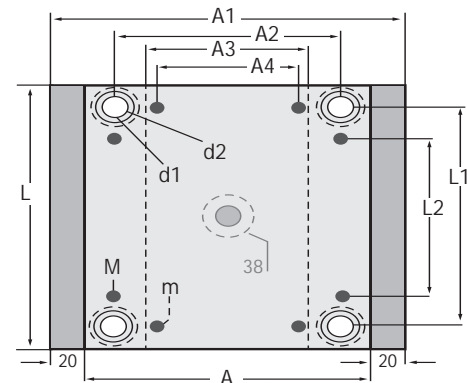
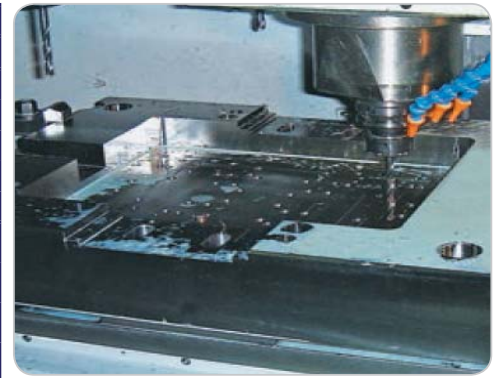
Type: EKS.01 G12/G30 Type: EKS.02 A (Split group)	Type: EKS.02 U G12/G30 Type: EKS.02 A (Split group)	Type: EKS.03 G12/G30 Type: EKS.02 A (Split group)	Type: EKS.05 G12/G30 Type: EKS.02 A (Split group)	Type: EKS.07 G12/G30 Type: EKS.02 A (Split group)
Type: EKS.11 G13/G31/G28 Type: EKS.12 A (Split group)	Type: EKS.12 U G13/G31/G28 Type: EKS.12 A (Split group)	Type: EKS.13 G13/G31/G28 Type: EKS.12 A (Split group)	Type: EKS.15 G13/G31/G28 Type: EKS.12 A (Split group)	Type: EKS.17 G13/G31/G28 Type: EKS.12 A (Split group)
Type: EKS.21 G12/G30 Type: EKS.22 A (Split group)	Type: EKS.22 U G12/G30 Type: EKS.22 A (Split group)	Type: EKS.23 G12/G30 Type: EKS.22 A (Split group)	Type: EKS.25 G12/G30 Type: EKS.22 A (Split group)	Type: EKS.30 Type: EKS.32 G12/G30
Type: EKS.41 G12/G30 Type: EKS.42 A (Split group)	Type: EKS.42 U G12/G30 Type: EKS.42 A (Split group)	Type: EKS.43 G12/G30 Type: EKS.42 A (Split group)	Type: EKS.51 G12/G30 Type: EKS.52 A (Split group)	Type: EKS.52 U G12/G30 Type: EKS.52 A (Split group)
Type: EKS.61 G12/G30 Type: EKS.62 A (Split group)	Type: EKS.62 U G12/G30 Type: EKS.62 A (Split group)	Type: EKS.63 G12/G30 Type: EKS.62 A (Split group)	Type: EKS.65 G12/G30 Type: EKS.62 A (Split group)	Type: EKS.67 G12/G30 Type: EKS.62 A (Split group)



"You can always trust our experience, expertise and Güvenal quality"

- Cnc machining (3D) can be done as per request in plate works of your standard or shaped moulds.
- EKS.01 ~ EKS.07 Standard mould bases (guide pillar & bush equipped with bolt connection)
- EKS.11 ~ EKS.17 Standard mould bases (G13 / G31 / G28 equipped with bolt connection)
- EKS.21 ~ EKS.25 Standard mould bases (hot runner & manifold plate created)
- EKS.30 ~ EKS.32 Standard mould bases (holder plate group H1-H2 can be done channelled as per request)
- EKS.41 ~ EKS.43 Standard mould bases (plain set - located excluding ejector plates and support blocks)
- EKS.51 ~ EKS.52 Standard mould bases (female holder-support plate / H4 plate added)
- EKS.61 ~ EKS.67 Metal Injection Mould Base (connecting system & cover and female holder have been created).

Outer Dimensions		Mould Plate Thickness Dimension Selection mm									Plate Axis mm						Pillar & Bush		Bolt					
A	L	H5	H1	H2	H6	H4	H7	H8	H3	A1	A2	A3	A4	L1	L2	d1-d2	M	m						
156	156	26 36	26	26	26	26	16	16	46	196	114	80	56	114	60	16	M.8	M.10						
	196		36	36	36	36								154	100									
	246		46	46	46	46								204	150									
	296		56	56	56	56								254	200									
	346		66	66	66	66								304	250									
196	196	26 36	26	26	26	26	16	16	46	246	154	120	96	154	100	16	M.8	M.10						
	246		36	36	36	36								204	150									
	296		46	46	46	46								254	200									
	346		56	56	56	56								304	250									
	396		66	66	66	66								354	300									
246	246	26 36	26	26	26	26	16	16	46	296	194	148	126	194	130	20	M.8	M.12						
	296		36	36	36	36								244	180									
	346		46	46	46	46								294	230									
	396		56	56	56	56								344	280									
	446		66	66	66	66								394	330									
296	296	26 36	26	26	26	26	16	16	56	346	244	198	176	244	180	25	M.8	M.12						
	346		36	36	36	36								294	230									
	396		46	46	46	46								344	280									
	446		56	56	56	56								394	330									
	496		66	66	66	66								444	380									
346	346	26 36	36	36	36	36	16	22	56	294	228	202	294	220	25	M.10	M.12	M.16						
	396		46	46	46	46								344					270					
	446		56	56	56	56								394					320					
	496		66	66	66	66								444					370					
	546		76	76	76	76								494					420					
396	396	26 36	36	36	36	36	16	22	56	324	278	252	324	230	30	M.10	M.16							
	446		46	46	46	46								374				280						
	496		56	56	56	56								424				330						
	546		66	66	66	66								474				380						
	596		76	76	76	76								524				430						
446	446	26 36	36	36	36	36	16	22	56	374	328	302	374	280	30	M.10	M.16							
	496		46	46	46	46								424				330						
	546		56	56	56	56								474				380						
	596		66	66	66	66								524				430						
	646		76	76	76	76								574				480						
496	496	36 46 56	36	36	36	36	16	22	56	424	378	348	424	330	30	M.10	M.16							
	546		46	46	46	46								474				380						
	596		56	56	56	56								524				430						
	646		66	66	66	66								574				480						
	696		76	76	76	76								624				530						
546	546	596	596	646	696	746	796	846	896	946	796	846	896	946	796	846	896	946						
	596		646																696	746	796	846	896	946
	646		696																746	796	846	896	946	946
	696		746																796	846	896	946	946	946



Standard Mould Bases:

Code: **EKS**

Your reliable label →



Mould locating and cycle counter place opening processes, o-ring hot / cold runner place and manifold plate processes, drilling of coolant water runners (deep hole drilling), flange slots works, angular or plain pool and core places are prepared with customer drawing at special characterized moulds. The creation of ejector pin and back striker holes are presented as cnc production suitable to mould 3D data and that all plates are connected or with guide pillar & bush as per request at plain plates, also as split pieces, standard mounted or ground plate with fastest delivery periods. You can always trust our experience, expertise and Güvenal quality.

Order: EKS.. A x L
H1-H2-H4/H6/H3

Material: CK45 Steel
or material as per request